

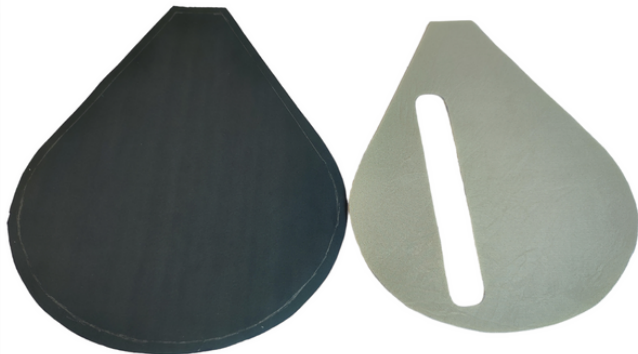


STEP ONE: INITIAL PREP WORK

You will need: (1) x Piece B (Back Exterior), (1) x Piece Bi (Foam piece), (1) x Piece L

	<p>(a) Take the main exterior foam pattern piece (piece Bi) and place it wrong side against the wrong side of the foam. Trace the zipper overlay window on this foam.</p>
	<p>(b) Cut out this window</p>
	<p>(c) Then flip the foam over and with the aid of any adhesive of your choice, glue the foam to the wrong side of the back exterior.</p>